

## PLEASE READ ALL THE INSTRUCTIONS CAREFULLY BEFORE MAKING ANY ENTRY IN THE ANSWER SHEET

- 1. Check that Question paper contains 110 questions and if any unprinted/torn pages are found, get it replaced.
- 2. There will be 110 questions with four multiple choice answers. Each question carries equal marks.
- 3. Candidates are required to fill Items No. 1 to 11 in the OMR answer sheet.
- 4. The OMR answer sheet contains duplicate copy and **DO NOT ATTEMPT TO SEPARATE OR DISPLACE THE DUPLICATE COPY WHILE ANSWERING.**

The shading/darkening done on the original OMR answer sheet will automatically appear on the Carbonless copy and hence no separate shading/darkening required on the carbonless copy.

- 5. Use only Blue/Black Ball Point Pen for writing/shading/darkening on the OMR sheet. **Gel pens/Pencils are not allowed.**
- 6.Please enter your Employee No. / PF No. in the box provided in the answer sheet and darken the corresponding circle.
- 7. Answers to Questions 1 to 110 are given in the multiple choice as A,B,C,D. Choose only one correct answer to each question from the multiple choice given (A,B,C,D) and darken/shade the appropriate circle fully. Changes are not permitted once answered.

## Correct method



## Wrong methods



- 8. Candidates are strictly advised to answer only 100 questions out of 110 questions. The first attempted 100 questions will be evaluated and answering more than 100 will be ignored even though correctly answered. Answering of questions in official language is **NOT COMPULSORY.**
- 9. There will negative marking @ 1/3 mark for a wrong answer.
- 10. Corrections of any type on the OMR sheet (eg. Overwriting, cutting, erasing or alterations of any type in the answer) will not be accepted. Zero marks will be given for such answers.
- 11. Please handover the OMR sheet along with its duplicate copy to the invigilator before leaving the examination hall. No OMR sheet copy should be carried by the candidate.
- 12. Candidates are not allowed to keep mobile phones/electronic gadgets or any other documents/papers with them in the examination hall. Inspite of all the instructions if any candidate is found to be carrying such equipments, candidates will be disqualified unconditionally.
- 13. Candidates are allowed to take the question paper with them after the examination.
- 14. It may be noted that in the event of any doubt/discrepancy, the most apt option and the English version will prevail.
- 15. The candidates appearing for the exam are requested to clarify their doubts about any question/option, at the beginning of /during the examination, so that the same may be then clarified/corrected/substituted, for the benefit of all.

	Date of examination No. of questions: 110	)		Time of examination: 14:00 hrs – 16:00 hrs Duration: 2 hours		
	Each question carries	s 1 mark				
1.	The total number of s	stretcher bars in 1 in 8 B) 3	.5 Points and crossing C)4	is D)5		
2.	The total number of s	stretcher bars in 1 in 1 B) 3	2 Points and crossing i	is D)5		
3.	The opening to be ma	aintained at open end B) 80±1	of curved switch is C) 115±3	_ mm. D) 130±3		
4.	The opening to be made A)75±1	aintained at open end B) 80±1	of Thick Web Switch is C) 120±3	D) 160±3		
5.	Bottom width of 60 k A) 120	g rail is mm. B) 125	C) 140	D) 150		
6.	Which of the followir sleeper?	ng sleeper numbers in	1 in 12 Points and cro	ssing is called as motor		
	A) 1 <sup>st</sup> and 2 <sup>nd</sup>	B) 2 <sup>nd</sup> and 3 <sup>rd</sup>	C) 3 <sup>rd</sup> and 4 <sup>th</sup>	D) 4 <sup>th</sup> and 5 <sup>th</sup>		
7.	The full form of SEJ is A) Stock End Joint C) Stock Expansion Jo	B) Switch E	xpansion Joint the above			
8.	What is the gap to be	maintained for carryi	ng out 60 kg AT weldi	ng?		
	A) 20±1 mm	B) 25±1 mm	C) 30±1 mm	D) 35±1 mm		
9.	is provided at the	ne ends of Long Welde	ed Rails (LWR) to allow	free movement of rails.		
	A) Point B) SE	J C)	Sleeper	D) Level Crossing		
10.	Which of the following	ng tools is used to rem	ove bends in rails?			
	A) Hydraulic rail bend	der B) Hydrauli	ic Rail Tensor			
	C) Hydraulic jack	D) None of	the above			
11.	What is the check rai A) 45 to 48 mm	l clearance to be main B) 51 to 57 mm	tained at Level Crossir	ng for PSC sleeper track?		
	C) 35 to 37 mm	D) 60 to 65 mm				

Name of post: Technician Grade III Blacksmith - P.Way and Works Wing (25% LDCE)

12.	CMS crossing in PSC sleeper track?				
	A) 35 to 38 mm		B) 41 to 45 mr	m	
	C) 31 to 37 mm		D) 36 to 40 mi	m	
13.	What is the gap to be bar in Point and Cros		ed between bo	ttom of stock rai	l and top of leading stretcher
	A) 1 to 2 mm		B) 1.5 to 5 mm	า	
	C) 0 to 1.5 mm		D) 0 to 1 mm		
14.	In LH Turnout, the LH	l stock rail	is		
	A) straight	B) curv	red .	C) both a&b	D) None of the above
15.	For creating gapless from rail end.	joint using	1 metre long fi	sh plate first hol	e is to be drilled at mm
	A) 76	B) 79		C) 83	D) 85
16.	Expand SRJ.				
	A) Stock Rail Joint			B) Switch Rake	e Joint
	C) Switch Reference	Joint		D) None of the	e above
17.	Total number of slee is	pers in 1 ir	n 12 Point and C	Crossing excludin	g approach and exit sleepers
	A) 61	B) 72		C) 83	D) 55
18.	Total number of slee is	pers in 1 ir	n 8.5 Point and	Crossing excludir	ng approach and exit sleepers
	A) 35	B) 42		C) 54	D) 83
19.	Toe load measuring of	device is u	sed for measuri	ng Toe load of _	·
	A) Rail	B) Elas	tic Rail Clip	C) Liner	D) None of the above
20.	Out of the following A) Medical	departmer B) Pers			Department. D) Engineering
21.	During installation of first?	lifting bar	rier in Level Cro	ossing, which of t	the following is to be installed
	A) Boom			B) Balance we	ights
	C) Both can be install	led at the	same time	D) None of the	e above
22.	Which of the following	ng is used	to measure the	squareness of to	ongue rails?
	A) Tape B) T	square	C) Chi	sel D) Noi	ne of the above

23.	3. Expand TWS.					
	A) Turnout with switch	) Turnout with switch		B) Thick Web Switch		
	C) Turnout Web Switch			D) None of th	ne above	
24.	Which of the following	tools is used for	lifting a	nd packing of	track?	
	A) Hydraulic jack			B) Jim crow		
	C) Hydraulic rail bender			D) None of th	ne above	
25.	How many bolts are use	ed in 1 in 12 CMS	crossin	g joint?		
	A) 3	B) 4		C) 5		D) 6
26.	Expand SSD in railway t	erminology.				
	A) Switch setting device	!	B) Swit	ch spring devi	ce	
	C) Spring setting device		D) Non	e of the above	<b>!</b>	
27.	Which of the following A) Gauge cum level C) T square	is used to measu	re the le B) Tape D) L squ	2	e between	two rails?
28.	No work should be carr power block.		_ metro		of electrifi	
	A) 1	B) 2		C) 3		D) 4
29.	After laying steel sleepe in days for initial or		III fitting	s including ho	ok bolts sh	ould be done once
	A) 7	B) 15		C) 10		D) 2
30.	What is the gap to be p	rovided at Heel	of Cross	ing Fish Plate .	loint?	
	A) 0 mm	B) 2 mm		C) 3 mm		D) 6 mm
31.	Head width of 60 kg rai	l is mm.				
	A) 60	B) 65		C) 74.3		D) 80
32.	Head width of 52 kg rai	l is mm.				
	A) 60	B) 67		C) 78		D) 50
33.	Height of 60 kg rail is _	mm.				
	A) 136	B) 145		C) 156		D) 172
34.	Height of 52 kg rail is _	_ mm.				
	۸) 52	R) 100		C) 156		D) 170

35.	35. What is the unit weight of 52 kg rail?				
	A) 50 kg/m	B) 51.89 kg/m	C) 52 kg/m	D) 60 kg/m	
36.	What is the unit weigh	t of 60 kg rail?			
	A) 58 kg/m	B) 59.89 kg/m	C) 60 kg/m	D) 60.34 kg/m	
37.	Gap to be provided at	combination fish plate jo	oint is mm.		
	A) 0	B) 1	C) 3	D) 6	
38.	What size drill bit is to	be used for providing ga	p less joint at CN	AS Crossing?	
	A) 26.5 mm	B) 30 mm	C) 20 mm	D) 7.2 mm	
39.	After drilling of rail hol	es, is to be done			
	A) chiseling B) pun	ching C) chamfering	D) None of the	above	
40		· la lia cons			
40.		are provided in CMS cro		D) T	
	A) Flat	B) Spherical	C) Spring	D) Tapered	
41.		cutting of rails before w			
	A) Abrasive Rail cutter		cutting		
	C) Rail tensor		ne of the above		
42.		number sleeper of 1 in			
	A) 13	B) 17	C) 20	D) 22	
43.	Which of the following	is used at Glued Joint?			
	A) J Clip	B) Cut Liner	C) Both a & b	D) None of the above	
44.	All rail joints should no	rmally be lubricated onc	ce in years.		
	A) 1	B) 2	C) 1.5	D) 0.5	
45.	For maintaining 6 mm	gap at rail joints, the firs	t hole from rail e	end is to be drilled at mm.	
	A) 80	B) 83	C) 86	D) 85	
46.	Distance between the fishplate.	centres of first and seco	nd rail holes is	mm for providing 1 metre	
	A) 83	B) 166	C) 249	D) 250	
47.	The number of Elastic	Rail clips required per pla	ain track PSC slee	eper is	
	A) 1	B) 2	C) 3	D) 4	
48.	The number of Liners	required per plain track	PSC sleeper is		
	A) 1	B) 2	C) 3	D) 4	

49.	49. The number of rubber pads GRSP required per plain track PSC sleeper is				
	A) 1	B) 2	C) 3	D) 4	
50.	Number of fish bolts in	1 m long fishplate is			
	A) 3	B) 4	C) 5	D) 6	
51.	Plate screws are tighter	ned using			
	A) box spanner	B) jim crow	C) hammer	D) chisel	
52.	In which of the followin	ng location is Joggled Fish	n Plate provided?		
	A) Fish plate	B) Welds	C) Glued Joints D) Non	e of the above	
53.	is used for remo	oving bend in rails.			
	A) Jim crow	B) hammer	C) spanner	D) angle grinder	
54.	Which of the following	can be used for removin	g burrs in Glued joints?		
	A) Angle grinder	B) Ham	imer		
	C) Spanner	D) Tape	ered gauge		
55.	In 1 in 12 Point and cros	ssing 1 <sup>st</sup> stretcher bar (le	eading stretcher bar) is b	etween sleepers no.	
	A) 3 & 4	B) 5 & 6	C) 1 & 2	D) 6 & 7	
56.	In 1 in 12 Point and cro	ssing 2 <sup>nd</sup> stretcher bar (f	irst follow) is between sl	eepers no	
	A) 3 & 4	B) 5 & 6	C) 1 & 2	D) 6 & 7	
57.	In 1 in 12 Point and cros	ssing 3 <sup>rd</sup> stretcher bar (2	<sup>nd</sup> follow stretcher bar) is	s between sleepers	
	A) 3 & 4	B) 5 & 6	C) 8 & 9	D) 10 & 11	
58.	In 1 in 12 Point and cros	ssing 4 <sup>th</sup> stretcher bar (3	<sup>rd</sup> follow stretcher bar) is	s between sleepers	
	Δ) 3 & Δ	B) 5 & 6	C) 8 & 0	D) 12 8 14	

59.	What type of tape is to	be used at electrifie	d and track circuited area	is?
	A) Metal tape	B) Steel tape	C) Aluminium tape	D) Linen tape
60.	During working in track	circuited areas,	_ should be notified.	
	A) SSE/Signal	B) SSE/Works	C) SSE/Power	D) SSE/OHE
<b>C4</b>	<b>5</b>		1. 5	
61.	should generally be hou		l in Points and crossing, _ t and crossing.	number of sleepers
	A) 2	B) 3	C) 4	D) 5
62.	During housing of tongo should generally be hou		l in Points and crossing, _ and crossing.	number of sleepers
	A) 2	B) 3	C) 4	D) 5
63.	Which fish plate is used	to join rails of two	different sections?	
	A) Joggled Fish Plate	B) Combina	ation Fishplate	
	C) Slotted Fishplate	D) 1 m Fish	plate	
64.	Which of the following	bolt holes to be cha	mfered after drilling of ho	oles?
	A) Fishplate joint holes	B) OHE bor	nd holes	
	C) Signal holes	D) All of the	e above	
65.	is used to maintai	n gap during AT wel	ding work.	
	A) Rail tensor	B) Track jack	C) T square	D) L square
66.	Which of the following	indicator boards are	to be available at Speed	restriction spot?
	A) Caution indicator	B) Speed in	dicator	
	C) Termination indicato	r D)	All of the above	
67.	Which of the following	joints are to be prov	rided as gapless joints?	
	A) Toe of crossing	B) Heel of o	crossing	
	C) Combination joint	D) All of the	e above	
68.	Which of the following A) 52 kg	rail section is not ge B) 60 kg	nerally used in railways? C) 90 R	D) 62 kg

	69.	What is the bot	ttom width of 52 kg rail?			
		A) 130 mm	B) 136 mm	C) 145	mm	D) 160 mm
	70.	What is the dia Crossing?	meter of holes to drilled	in tongue rails	for fixing stretch	er bar in Points and
		A) 18 mm	B) 20 mm	C) 22 r	nm	D) 25mm
	71.		of rails with abrasive dis t shall not be more than		tical tolerance fo	or squareness on face
		a. ± 1	B) ± 2	C) ± 5		D) ± 25
	72.	Which of the fo	llowing Tools is used du	ring destressing	of LWR?	
		A) Rail Profile G	Grinding Machine	B) Ang	le grinder	
		C) Hydraulic rai	il tensor	D) Nor	e of the above	
	73.	. Which of the fo	ollowing liners is used in	track circuited a	reas?	
		A) Metal liner	B) GFN Liner	C) Stee	el liner D) Nor	e of the above
	74	. In 1 in 12 Poin	t and Crossing, gauge tie	plate is fixed or	n number sle	eeper.
		A) 1 <sup>st</sup>	B) 2 <sup>nd</sup>	C) 3 <sup>rd</sup>	D) 5 <sup>th</sup>	
	75	. During drilling	of holes on rail with hole	es drilling machi	ne which of the	following is sprayed?
		A) Water	B) Oil	C) Gre	ase	D) Kerosene
76	. Wh	ich of the follov	ving is used for starting r	ail cutting mach	ine?	
A)	Kero	sene	B) Oil	C) Petrol	D) Nor	e of the above
77.	In w	hich of the follo	owing are spherical wash	ers used?		
A)	Point	ts and Crossing		B) SEJ		
C) I	Level	l Crossing		D) None of the above		
78.	Whi	ich of the follow	ring is <b>not related</b> to Poi	nt and Crossing?		
A) (	Chec	k rail	B) Guard rail	C) Tongue rail	D) All a	re related

Sept.

	79. The first train after emergency repairs to Rail / Weld fracture will pass the spot at						
	A) stop dead and 10 km	nph					
	B) nonstop at 10 kmph						
	C) nonstop at 30 kmph						
	D) nonstop at 20 kmph						
	80. Greasing of SEJ is to be done once in						
	A) a fortnight	B) a month	C) 2 months	D) 6 months			
	81. During shifting of dr	rilling machine and work	king, the following things	to be taken care of:			
*	A) Keep machine vertical during shifting						
	B) Shall not move on ur	neven surface					
	C) Machine to be evenly	y placed during drilling					
	D) All of the above						
	82. Generally a gap of _	mm is provided in Fi	shplated joint.				
	A) 2	B) 3	C) 6	D) 12			
	83. The purpose of prov	viding gapless joint is to					
	A) prevent battering of	rail ends	B) to reduce number o	f bolts			
	C) Both a & b		D) None of the above				
	84. During tightening of	f torque wrench, ir	ndicates that pre-set tor	que value is achieved.			
	A) slipping of wrench		B) click sound				
	C) Both a & b		D) None of the above				
	85. Precautionary meas	sures to be taken by ope	rator of disc cutting				
	A) wear safety clothing		B) wear safety shoes				
	C) wear goggles		D) all of the above				

86. After obtaining li spot to ensure safety		ıl work, is to be plac	ed on track before the wor		
A) Patrolman	B) Torch	C) Banner fla	g D) None of the above		
87. Hook bolts are us	sed in				
A) Point and Crossing	3	B) SEJ			
C) Level Crossing		D) Steel Gird	er Bridge		
88 is used to	remove jammed rail c	lips without damaging the	e sleepers.		
A) Hydraulic ERC extr	ractor	B) Jim crow			
C) Rail tensor		D) None of t	ne above		
89. Nominal gauge o	f PSC sleeper BG track i	s mm.			
A) 1000	B) 1673	C) 1400	D) 1425		
90. How many tongu	e rails are there in 1 in	12 Point and Crossing?			
A) 1	B) 2	C) 3	D) 4		
91. Generally rivet re	enewal in girder bridges	is carried out using	riveting.		
A) hand	B) torque	C) pneumatic	D) none of the above		
92. Corrosion in brid	ges can be reduced usir	ng			
A) Protective paintin	g	B) Metallizing	<b>Metallizing</b>		
C) Epoxy based paint	ing	D) All the above	D) All the above		
93. Minimum fuel ta	nk capacity of abrasive	rail cutter is litres.			
A) 1	B) 2	C) 3	D) 2.5		
94. Recommended c	utting time for 60 kg 90	UTS rail by abrasive rail o	cutter is minutes.		
A) 2	B) 4	C) 6	D) 8		
95. Rail cutting is slo	w due to which of the f	ollowing reason?			
A) Driving belt loose		B) Improper spark du	proper spark during ignition		
C) Fuel not reaching	carburetor.	D) Engine switch is o	ine switch is off		
96. Minimum numbe	er of persons required f	or operating rail hole drill	ing machine is		
A) 1	B) 2	C) 3	D) 4		

occurred?				
A) JE/Pway	B) Blacksmith	C) Keyman	D) Mate	
98. Maintenance tasks	in Level crossing gate in	clude		
A) Adjustment of wire	sag	B) Checking of boom	locking	
C) Lubrication of movi	ng parts	D) All the above		
99. During protection of railway track using detonator, the person should stand at metre away from the last detonator.				
A) 20	B) 10	C) 45	D) 100	
	et testing hammer used f			
A) 500 grams	B) 1 kg	C) 1.5 kg	D) 110 grams	
101. The name of the	elementary Hindi course	for Central Governmen	nt employees is:	
A) Prabodh	B) Praveen	C) Pragya	D) Prakriti	
102. The article in the	Constitution containing	provisions regarding th	e Official Language of states is:	
A) Art 343	B) Art 344	C) Art 345	D) Art 346	
103. The number of la	nguages enlisted in the E	ighth Schedule of the (	Constitution at present is:	
A) 8	B) 12	C) 16	D) 22	
104. Hindi Day is observed on				
A) 14th September	B) 25th Octobe	er C) 25th Septe	ember D) 2nd October	
105. As per the provisions of the Official Languages Rule, the regions are classified as:				
A) Regions A, B	B) Regions A, E	3&C		
C) Regions A. B. C&D	D) None of the	e above		

106. Gujarat i	s classified un	der which regio	on as per the t	Official Language Rule?		
A) A	В) В	C) C	D) None	e of the above		
107. Accordin	g to the Offici	al Language Ru	les, Tamilnad	u falls under which region?		
A) A	B) B	C) C	D) None	e of the above		
108. The Chai	rman of the C	ommittee of Pa	arliament on C	Official Language is:		
A) Prime Minister			B) Union Minister of Finance			
C) Union Home Minister			D) President			
109. The offic	ial language F	lindi is written i	n which scrip	t?		
A) Brahmi	В) (	Pali C)	Devanagari	D) None of the above		
110. The offic	ial language o	f Arunachal Pra	desh is:			
A) Hindi	В)	Bengali	C) Engli	ish D) None of the above		